

Get the Royal Edge Advantage with RPI



## Royal Edge 4 Inch Two-Way Moisture/Pressure Relief Vent

### ROYAL EDGE PRODUCTS

#### DESCRIPTION

The RPI Royal Edge Two-Way Moisture/Pressure Relief Vent is a spun aluminum vent designed to remove moisture from within the completed RPI Royal Edge EPDM system.

### THE ROYAL EDGE ADVANTAGE

- Compatible with all RPI EPDM membranes (including Fleece Back).
- Easily installed using Royal Edge accessories.
- Allows trapped moisture to vent from within the system.

#### SURFACE PREPARATION

The vent and field membrane surfaces must be dry and free of dust, debris, loose material, and other contaminants.

Clean the vent flange and field membrane with RPI Membrane Cleaner.

#### APPLICATION

- Cut a four (4) inch diameter hole thru the membrane down to the original roof system. Do not cut thru the original vapor/air barrier. Replace or fill the opening with insulation to prevent condensation.
- Apply a 1/2 inch bead of Water Cut-Off Mastic around the bottom flange of the vent and secure the vent to the deck using the appropriate type and length deck screws.
- Flash in the vent according to standard RPI flashing details.

#### STORAGE

Store in original unopened containers.

#### PACKAGING

25 4-inch vents per box



### Typical Properties and Characteristics

Height	9 inches
Color	Mil finish
Vent Diameter	4.25 inches
Flange Diameter	12 inches
Material	50 gauge spun aluminum

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.